

	Specification Item	Unit	DC650R-M/EM
<b>Die Closing</b>	Die locking force	kN	6500
	Platen dimensions (VxH)	mm	1200 x 1200
	Tie-bar spacing (VxH)	mm	850 x 850
	Tie-bar diameter	mm	160
	Die thickness	mm	900 ~ 350
	Die stroke	mm	660
<b>Injection</b>	Maximum injection force	kN	550
	Intensification ratio		1 : 2.52
	Plunger stroke	mm	670
	Tip protrusion	mm	300
	Injection port position (From machine center)	mm	-175
	Injection speed	m/s	0.03 ~ 7.0
	Tip diameter	mm	75 ~ 95
	Sleeve length	mm	405
<b>Ejection</b>	Ejection force	kN	294
	Ejection stroke	mm	10 ~ 125
<b>Hydraulic</b>	Number of movable cores	Size x No.	1/2" x each 1
	Number of movable core ports	No. of Set	3/4" x 4
	Operating pressure	Mpa	15
	Required hydraulic oil volume	ℓ	900
	Hydraulic oil tank capacity	ℓ	750
<b>Water</b>	Die cooling water inlet port size	Rc	1 + 1/2"
	Die cooling water outlet port size	Rc	3"
	Oil cooler water inlet port size	Rc	1"
	Oil cooler water outlet port size	Rc	1"
	Die cooling adjustment valve (fixed)	Rc x No.	1/4" x 7
	Die cooling adjustment valve (moving)	Rc x No.	1/4" x 10
	Sprue bush cooling adjustment valve	Rc x No.	1/4" x 2
	Required cooling water (oil cooler)	L/min	50
Required cooling water (for die)	L/min	70 ~ 120	
<b>Electrical</b>	For hydraulic pump	kW	37
	For die height adjustment	kW	2.2
	For lubrication pump	W	40
	Electrical capacity	KVA	60 / 110
	Power supply (Customer Specification)	V	AC 200 to 220
<b>Air</b>	Air connection port	Rc	1/4", 3/8" each 1
	Air pressure	Mpa	0.4
<b>Size</b>	Necessary floor space	mm	6609 X 2470
	Machine height	mm	3760
	Machine mass	ton	29.5

**Note:** Due to continuous improvements, specifications are subject to change without notice.